

PROTECTIVE COATINGS

BRINGING NEW DIMENSIONS TO ANTICORROSIVES





THE ADVANCED Jotamastic RANGE

THE SOLUTIONS BROADEN



THE PROTECTION DEEPENS

BRINGING NEW DIMENSIONS TO ANTICORROSIVES

In an ideal world, steel substrates at maintenance would be prepared to Sa 2½. In reality, costly downtime, restricted budgets and complex structures with difficult to reach areas can mean blast cleaning is not an option.

The new generation of the Jotamastic range offers tailored solutions to meet any challenge.

THE TECHNOLOGY GAP WIDENS

The latest advances in Jotun's market leading mastics technology further improve the anticorrosive protective properties of the Jotamastic range.

With more than 25 years' experience and continuous growth, the Jotamastic range has established itself as the leading surface tolerant repair and maintenance primers. During this period the valuable insights provided by continuous customer feedback have contributed towards the development of the new Jotamastic range.

The expanded range combines modern technology to provide a step change in high-tech surface tolerant coating solutions.

THE SOLUTIONS BROADEN

Each product in the Jotamastic range offers specific benefits to cater for the client's exact needs. This expanded range allows anticorrosive systems to be tailor-made to meet your specific requirements for the most effective, durable and sustainable solution.

THE PROTECTION DEEPENS

This new generation of Jotamastic products embodies Jotun's technical knowledge and long experience in solving the special challenges presented in the protection of steel substrates for repair or maintenance. High surface tolerance and wetting properties give deep penetration and thus better adhesion and durability in harsh environments, combined with a wider choice of solutions.









Sector Maria

1.2 BILLION SQUARE METRES PROTECTED 25 YEARS' SUCCESS, DEVELOPMENT AND EXPERIENCE

The extensive range of Jotamastic coatings has been developed to provide a variety of solutions for repair and maintenance. Each product is designed to offer specific benefits. A Jotamastic anticorrosive system can be tailor-made to meet specific requirements for exposure and durability.

- Jotamastic requires no blast cleaning reducing time and cost with no compromise in protection
- Jotamastic can be applied on most clean and sound surfaces reducing downtime
- Jotamastic, the optimal solution for difficult to reach areas, where good surface preparation is not possible or desirable
- Jotamastic can be used over most generic types of coatings

The expanded Jotamastic range further enhances the opportunities to achieve even better economy and standards of corrosion protection.

Ease of use and simplicity makes Jotamastic the applicators' preferred brand.



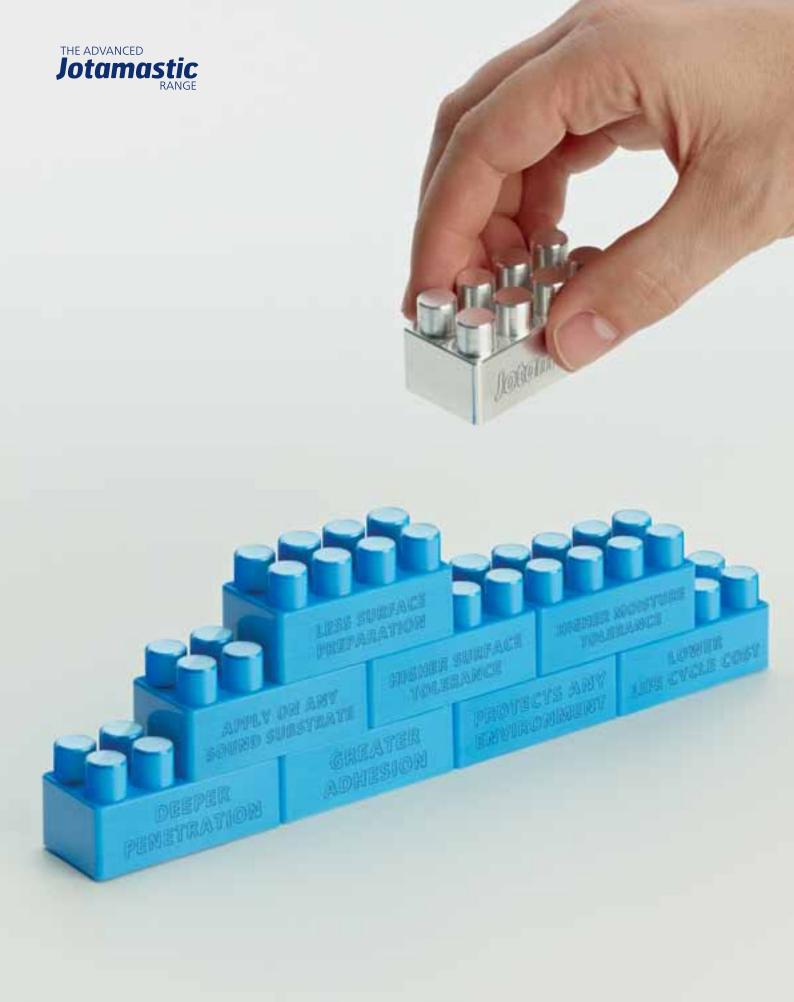








Key benefits of Jotamastic products: apply to hand tool, power tool or waterjetting prepared surfaces, even areas that appear dry but may be moist.



MARKET LEADING FEATURES

LOWER SURFACE PREPARATION

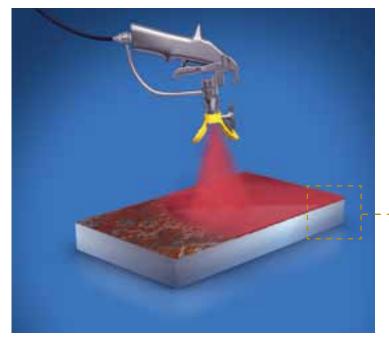
- Apply on any clean and sound substrate prepared to minimum St 2
- Apply on early flash rusting and waterjetting prepared surfaces

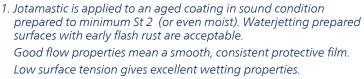
SIMPLY THE BEST SURFACE TOLERANCE

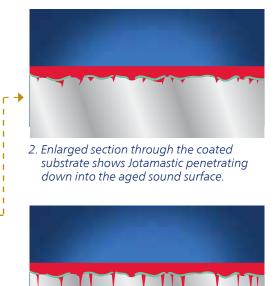
- Use of hydrocarbon resin gives excellent wetting properties ensuring good penetration into substrate
- Fast and easy application with less surface preparation

GOOD MOISTURE TOLERANCE

- Apply on surfaces that appear dry but where moisture remains and flash rusting has begun
- Superior barrier effect minimises permeability
- Application friendly and easy to use







3. This section shows how Jotamastic, having penetrated deep into the substrate, converts from a liquid coating into a solid film.





THE SOLUTIONS BROADEN

THE CORE PRODUCTS

Jotamastic 90

Improved corrosion resistance

- Offers the longest lifetime in any enviroment
- Exceptional corrosion resistance
- Optimised rheology improves surface tolerance, flow levelling and application properties
- Excellent adhesion to most traditional and modern topcoats, including WaterFine and isocyanate free

Improved systems efficiency

- Fast drying, greatly improving efficiency
- Designed to be applied from 100 to 300 microns in a single coat
- Safe application over a wide temperature and humidity range

Increased colour flexibility

- Wide colour flexibility using Jotun's MCI system
- Colour match primer with topcoat improving coverage
- Colour availability on small orders

Additional benefits

- Can be used as finished coat in areas with low UV exposure or where colour retention is not the primary focus
- NORSOK approved
- Easy application by spray or roller

Jotamastic 87

- For severe environments and long lifetime
- The original market leader in epoxy mastic technology
- Apply on sound surfaces prepared to St 2
- Designed to be applied from 150 to 300 microns in a single coat
- Applicator friendly and easy to use
- NORSOK approved

Jotamastic 80

- Excellent protection in less severe environments
- Low film thickness version
- Designed to be applied from 75 to 200 microns in a single coat
- Provides all the benefits of Jotamastic products and the same excellent protection but at lower dry film thicknesses
- Jotamastic 80 is built on the same technology platform as Jotamastic 87

Jotamastic | SF

- Solvent free
- Same exceptional corrosion resistant properties for which the other Jotamastic products are well known
- Excellent edge covering properties
- Good early water resistance
- High solids content a good solution where hot works in confined spaces are performed and where danger of explosion can be an issue



THE SOLUTIONS BROADEN

SPECIAL USAGE PRODUCTS

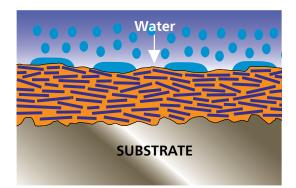
Jotamastic 90 AL

Jotamastic | 87 AL

Jotamastic 80 AL

EXTRA PROTECTION IN EXTREME ENVIRONMENTS

- The addition of aluminium flakes provides extreme corrosion protection and exceptional water retention
- Aluminium flakes within the coatings create an impenetrable barrier to water and increased coating flexibility. The epoxy binds the coating together to give it considerable strength, particularly when applied to vulnerable areas
- The aluminium range is particularly suited for submerged areas



Jotamastic SMARTPACK

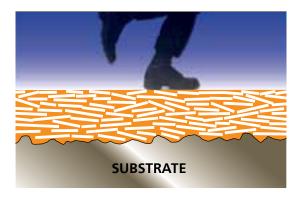
FOR BRUSH AND ROLLER APPLICATION

- The best corrosion protection when using brush and roller
- Improved flow properties means smoother, better protective film
- Easy to handle, less storage space, reduced inventory, less waste handling
- Fast recoating from 0°C to 40°C with one curing agent



FOR THE TOUGHEST WEAR & TEAR SURFACES

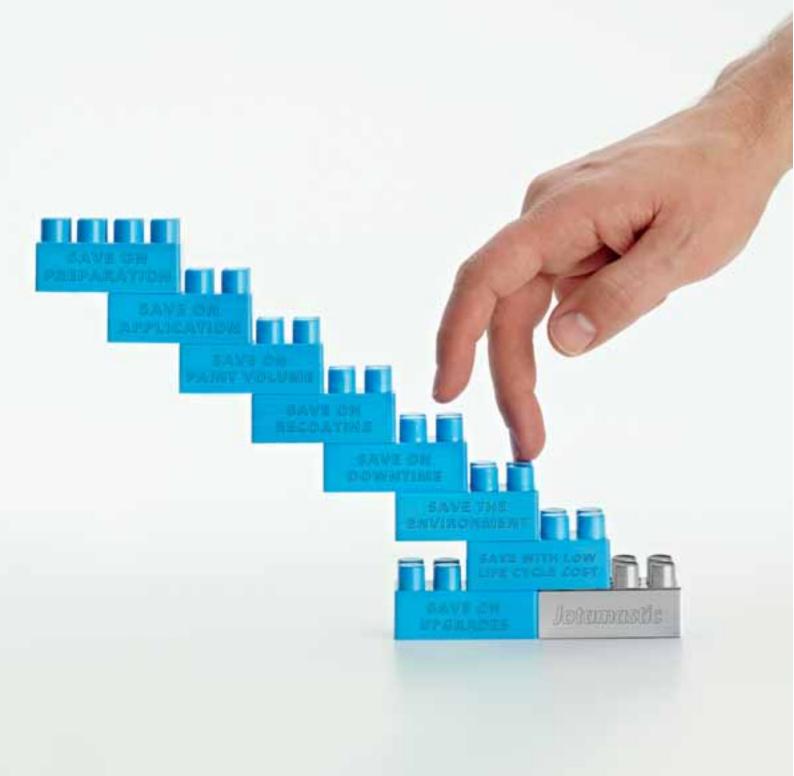
- Glass flakes within the coating overlap, blend and bind together to provide a tough, virtually impermeable film
- A unique surface tolerant, abrasion resistant coating, containing glass flakes providing hard wearing resistance
- Specially suitable for surfaces exposed to considerable wear and tear such as high traffic areas
- Suitable for high traffic areas where speed of maintenance is essential





Two 5 litre tins, simply mix 1:1. Reduce wastage by over 50% by mixing only what you need. Easy to follow visual mixing instructions are on the lids. Easy to handle.





INVEST TODAY FOR FUTURE RETURNS

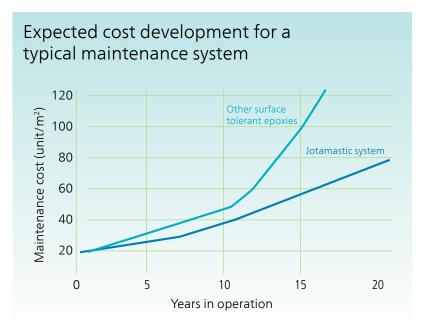
REDUCED LIFE CYCLE COST Achieve long term financial benefits

Investment in corrosion protection is about calculating the costs over the design life of the project – Life Cycle Cost analysis (LCC) – the investment in new construction today and maintenance in the future.

There are many different factors to be considered when choosing a protective paint system:

- The cost per square metre at maintenance is higher than at new construction
- Different coatings have different durability
- The longer the lifetime of a coating the greater potential for savings
- It is false economy to calculate only the cost per square metre of the paint. It is essential to take all other costs into account – surface preparation, scaffolding, application, material and other costs for the lifetime of the structure.

LCC analysis proves that specifying a Jotamastic based system produces substantial financial benefits.







OFFSHORE

Offshore installations operate in all kinds of environments ranging from tropical to arctic. In these demanding environments on board maintenance is often a challenge requiring a surface tolerant and durable coating solution.

The Jotamastic range of products offers tailor-made solutions to resolve these situations.

KEY JOTAMASTIC PRODUCTS

Jotamastic 90

- Problem solver in all environments, offering the widest range of benefits
- Colour flexible
- Fast drying
- Safe overcoating with virtually any topcoat

Jotamastic | SF

- Solvent free, high build epoxy primer
- Excellent edge covering
- Good early water resistance
- Safe application in confined spaces
- Jotamastic SMARTPACK
- The best product for brush and roller application
- Reduce paint consumption by up to 50%
- 1:1 mixing ratio. Mix only what you need

AREAS	TYPICAL SYSTEMS				
	No. DFT coats μm				
 Carbon steel with operating temperature <120°C Structural steel Exteriors of equipment, vessels, piping and valves 	2 x 125 Jotamastic 90 1 x 60 Hardtop XP				
 Structural carbon steel with operating temperature ≤80°C in internal and fully dry and ventilated areas 	1x150Jotamastic 901x60Hardtop XP				
Helicopter deck	1x200Jotamastic 901x1000Jota Armour				
Pipes and valves	2x125Jotamastic 901x60Hardtop XP				
Submerged carbon steel and carbon steel in the splash zone	2 x 200 Jotamastic SF				
Walkways, escape routes and lay down areas	2x200Jotamastic 90 GF1x60Hardtop XP				
Brush / roller application	Jotamastic Smart Pack, number o coats requiredto reach specified o 1 x 60 Hardtop XP				



HYDROCARBON PROCESSING INDUSTRY (HPI)

Jotun has over 25 years' experience in the Hydrocarbon Processing Industry (HPI) with millions of square metres protected and hundreds of projects completed including oil refineries, petrochemical and gas processing plants.

The dangers present at a hydrocarbon processing plant mean it is not always possible or practical to use airless spray application in everyday maintenance. Brush and roller application is therefore the preferred solution during normal operation. In the development of the Jotamastic range, Jotun has recognised that different plants have different needs:

KEY JOTAMASTIC PRODUCTS

Jotamastic 90

- Jotamastic 80
- Problem solver in all environments, offering the widest range of benefits
- Colour flexible
- Fast drying
- Safe overcoating with virtually any topcoat
- Excellent protection for less severe environments
- Relevant protection at the correct cost
- Excellent flow levelling at lower film thickness
- Jotamastic SF
- Solvent free, high build epoxy primer
- Excellent edge covering
- Good early water resistance
- Safe application in confined spaces



- The best product for brush and roller application
- Reduce paint consumption by up to 50%
- 1:1 mixing ratio. Mix only what you need

AREAS	TYPICAL SYSTEMS
	No. DFT coats μm
 Structural steel with operating temperature <120°C Exteriors of racks, vessels, pipings and valves 	2 x 125 Jotamastic 80 1 x 60 Hardtop XP
Tank exterior	2x125Jotamastic 801x60Hardtop XP
Jetties, structural steel	2x125Jotamastic 901x60Hardtop XP
Jetties, piles	2 x 250 Jotamastic 87 GF
Splash zone, confined spaces	2 x 200 Jotamastic SF
Brush / roller application	Jotamastic Smart Pack, number of coats required to reach specified df 1 x 60 Hardtop XP



ENERGY

In more than 1800 power installations world-wide, structures totalling 65,000,000 square metres in area are currently protected by Jotun.

These assets represent substantial investments and are of great importance to society. They therefore need to be maintained to high standards with a minimum of unplanned maintenance stops. The advanced Jotamastic range has been specially developed to meet many of these challenges.

KEY JOTAMASTIC PRODUCTS

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- Reduce paint consumption by up to 50%
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AREAS	TY	TYPICAL SYSTEMS					
	No. coats		DFT µm				
			P				
HYDRO POWER STATION							
Penstock, internal IM	2	Х	150	Jotamastic 90 Aluminium			
Penstock, external C5-M	1	Х	250	Jotamastic 90 Aluminium			
	1	Х	50	Hardtop XP			
THERMAL POWER PLANT							
• Structural steel, pipes, supports and components C3	1	Х	80	Jotamastic 80			
	1	х	80	Penguard FC			
Structural steel, pipes, supports and components C5	1	х	135	Jotamastic 90 Aluminium			
	1	Х	135	Jotamastic 90			
	1	Х	50	Hardtop XP			
WIND TURBINE							
Tower external C5	1	Х	60	Jotamastic 90 Aluminium			
	1	х	60	Hardtop XP			
Tower internal C3	1	х	200	Jotamastic 90			
General maintenance	Brush / Roller application						
	1 x T/U Jotamastic Smart Pack						





INFRASTRUCTURE

Infrastructure refers to the basic physical and organisational structures needed for the operation of a society or enterprise. Projects include bridges, buildings, airports, ports & harbours, jetties, waste water treatment plants, storage tanks and desalination plants. The challenge with an infrastructure project is that it covers almost all corrosivity grades and substrates. The Jotamastic range is tailored to meet the specific repair and maintenance needs for any structures.

KEY JOTAMASTIC PRODUCTS

Jotamastic 90

Jotamastic 80

- Problem solver in all environments, offering the widest range of benefits
- Colour flexible
- Fast drying
- Safe overcoating on virtually any topcoat
- Excellent protection for less severe environments
- Relevant protection at the correct cost
- Excellent flow levelling at lower film thickness

Jotamastic SF

- Solvent free, high build epoxy primer
- Excellent edge covering
- Good early water resistance
- Safe application in confined spaces

AREAS	TYP	TYPICAL SYSTEMS					
	No. coats		DFT µm				
Steel structures internal	1	x x	100 60	Jotamastic 80 Hardtop			
Steel structures external	2 1	X X	100 60	Jotamastic 80 Hardtop XP			
Fuel tank exterior	2 1	x x	125 60	Jotamastic 80 Hardtop XP			
Water tank interior	2	Х	250	Jotamastic 90			
Bridge external steel structures	2 1	x x	150 60	Jotamastic 90 Hardtop XP			
Bridge internal steel void spaces	1	х	150	Jotamastic 80			
Bridge steel piers and piles, external structures, splash zone	2	Х	250	Jotamastic SF			



UNIFORM STANDARD OF GLOBAL SERVICE

GLOBAL SERVICE

- Highest number of technical personnel in the industry
- Same high standard of trained personnel globally
- Easy to exchange trained technical personnel across national borders and multi-national projects

STANDARDISED

- Same tools, reports, procedures and behaviour world-wide.
- Same competence in maintaining company standard procedures
- Recognised globally by our yellow and red boiler suits

COATING ADVISOR ACADEMY

- Compulsory training for all technical personnel worldwide
- Theoretical and practical training, testing and examination
- FROSIO and NACE certification
- First aid and fire-fighting

TRAINED TO DELIVER THE BEST RESULT



Jotun worldwide

Jotun Coatings and Jotun Paints Division of Jotun A/S Legal Jotun entities world wide are listed. For details of Branch offices and Jotun representation in countries not listed, please visit jotun.com

AUSTRALIA

Jotun Australia Pty. Ltd., P.O. Box 105, Altona North, 9 Cawley Road, BROOKLYN, VIC 3025 Tel: +61 3 9314 0722 Fax: +61 3 9314 0423

RRA711

Jotun Brasil Ltda. Av Santa Luzia, 2084 - Santa Luzia 24.722-315 São Gonçalo **RIO DE JANEIRO** Tel: +55 21 2776 1313 Fax: +55 21 2776 2263

P.R. of CHINA

Jotun Coatings (Zhangjiagang) Co. Ltd. Jotun COSCO Marine Coatings (Qingdao) Co. Ltd. Floor 20, Jiu Shi Mansions, No. 28 Zhong Shan Road (South) SHANGHAI 200010 Tel: +86 21 6333 080 0 Fax:+86 21 6326 968 6

Jotun Coatings (Zhangjiagang) Co. Ltd Jotun COSCO Marine Coatings (Qingdao) Co. Ltd. Room 709-12, Goldlion Digital Network Centre, 138 Tiyu Road East, GUANGZHOU, 510620 Tel: +86 20 38 78 07 49 Fax:+86 20 38 78 19 66

HONG KONG

Jotun COSCO Marine Coatings (H.K.) Ltd Room 1208, 12/F, Stanhope House 734 King's Road, Quarry Bay HONG KONG Tel: +852 2527 6466 Fax:+852 2861 1307

DENMARK

Jotun Danmark A/S Jotun Coatings Columbusvej 5, 2860 Søborg, COPENHAGEN Tel: +45 4492 9400 Fax:+45 4492 9401

FGYPT

El Mohandes Jotun S.A.E. El Sheikh Aly Gad El Haq Street Florida Mall, Masaken Sheraton – 4th Floor CAIRO Tel: +20 2265 1800 Fax:+20 2265 1801

FINLAND

Nor-Maali OY Vanhatie 20, 15240 LAHTI Tel: +358 3 874 650 Fax:+358 3 874 6550

FRANCE

Jotun France S.A. 22/24 Rue du President Wilson, Bat.A 92300 LEVALLOIS PERRET Tel: +33 1 4519 3882 Fax:+33 1 4519 3894

GERMANY

Jotun (Deutschland) GmbH Haferweg 38 22769 HAMBURG Tel: +49 40 851 960 Fax:+49 40 856 234

GREAT BRITAIN

Jotun Paints (Europe) Ltd. Stather Road, Flixborough, SCUNTHORPE DN15 8RR Tel: +44 1724 400 000 Fax:+44 1724 400 100

GREECE

Jotun Hellas Ltd. 18, Vouliagmenis Avenue, Glyfada **ATHENS 16675** Tel: +30 210 42 85 980-82 +30 210 42 86 035-37 Fax:+30 210 42 85 983/ +30 210 42 87 237

INDIA

Jotun India Pvt Ltd. 502, 5th Floor, Boston House. Suren Road, Behind Cinemax Theatre, Andheri East. Mumbai – 400 093 Tel: +91 22 2822 4600 +91 22 2820 5900 (+fax) Fax:+91 22 2820 5900

INDONESIA

P.T. Jotun Indonesia Paints and Chemicals Kawasan Industri MM2100 Blok KK-1, Cikarang Barat Bekasi 17520 Tel: +62 21 8998 2657 Fax:+62 21 8998 2658

IRFI AND

Jotun (Ireland) Ltd., Unit K7, Marina Commercial Park, Centre Park Road, CORK Tel: +353 214 965955 Fax:+353 214 965992

ITALY

Jotun Italia S.P.A. Via Petronio, 8, Zona Ind. Noghere 34147 - MUGGIA (TRIESTE) Tel: +39 040 23 98204

30th Block Jisa Science Park, 1205 Jisa-dong, Gangseo-gu, Tel: +82 517 976 000 Fax:+82 517 117 735

LIBYA

Jotun Libya J.S.Co Al Mumtaz Imp. of Paints and Equipm. Co. P.O. Box 6850 Hail Al Andalous district TRIPOLI Tel:+218 214777811 Fax:+218 214780718

MALAYSIA

Jotun (Malaysia) Sdn. Bhd. Lot 7 Persiaran Perusahaan, Section 23, P.O. <u>Box 7050</u> 40700 SHAH ALAM Tel: +60 351 235 500 Fax:+60 351 235 632

THE NETHERLANDS

Jotun B.V. Postbus 208 3200 AE SPIJKENISSE Visiting address: Curieweg 11b, 3208 KJ Spijkenisse ROTTERDAM Tel: +31 181 678 300 Fax:+31 181 617 899

NORWAY

Jotun A/S P.O. Box 2021, 3202 SANDEFJORD Visiting address: Hystadveien 167, 3209 Sandefjord Tel: +47 33 45 70 00

OMAN

Jotun Paints Co. LLC Rusayl Ind. Estate, Road No.10 P.O. Box 672 Code 111, MUSCAT Tel: +968 2444 6100 Fax:+968 2444 6105

Plot no. 2-H, Sector 5 Korangi Industrial Area, KARACHI Tel: +92 213 5121 491-2 Fax:+92 213 5121 493

PHILIPPINES

846 West Service Road, Km.18

RUSSIA

Varshavskaya Str., 23/2, Office 53 196128 ST. PETERSBURG Tel: +7 81 2332 0080 / 2785 0034 Fax:+7 81 2783 0525

SAUDI ARABIA

Jotun Saudia Co. Ltd.

SINGAPORE

37 Tuas View Crescent Singapore 637236 Tel: +65 650 882 88 Fax:+65 6265 7484

SOUTH AFRICA

Jotun Paints South Africa (PTY) Ltd. Wimbledon Road, P.O.Box 187 **BLACKHEATH 7581** Tel: +27 21 905 1070 Fax:+27 21 905 1652

SPAIN

Jotun Iberica S.A. Poligon Santa Rita, Calle Estatica no. 3, 08755 Castellbisbal, BARCELONA Fax:+34 937 711 801

SWEDEN

Jotun Sverige AB P.O. Box 151, Klangfärgsgatan 13, 421 22 VÄSTRA FRÖLUNDA Tel: +46 3169 6300 Fax:+46 3169 6397

THAILAND

Jotun Thailand Ltd Amata Nakom Ind. Estate (BIPII) 700/353 Moo 6 Tumbol Donhualoh, Amphur Muang CHONBURI 2000 Tel: +66 38 214 824-6/214 347-51 Fax:+66 38 214 373/375

TURKEY

Jotun Boya San. ve Ticaret. A.S. Yeni Camlik Caddesi, Ayaz Sok. No. 2/4, 4. Levent. ISTANBUL 34418 Tel: +90 21 2279 7878 Fax:+90 21 2279 2549

U. A. E.

Abu Dhabi Jotun Abu Dhabi (LLC) P.O. Box 3714, Mussafah ABU DHABI Tel: +971 2551 0300 Fax:+971 2551 0232

Dubai Jotun U.A.E. Ltd. (LLC) P.O. Box 3671, Al Quoz Industrial Area DUBAI Tel: +971 4339 5000 Fax:+971 4338 0666

USA

Jotun Paints, Inc. 9203 Highway 23, P.O. Box 159, Belle Chasse, LA 70037 Tel: +1 800 229 3538 / +1 504 394 3538 Fax:+1 504 394 3726

VIETNAM

Jotun Paints (Vietnam) Co. Ltd. Song Than Industrial. Zone, No 1 Street 10 Di An District, Binh Duong Province Tel: +84 65 074 2206-9 Fax:+84 65 074 2205

YEMEN

Jotun Yemen Paints Co. Ltd P.O. Box 70183, Al Alam ADEN Tel: +967 2820 546-9 Fax:+967 2249 362





Fax:+47 33 45 79 00

PAKISTAN

Jotun Pakistan (Pvt.) Limited

Jotun (Philippines) Inc. South Super Highway Paranaque City, METRO MANILA 1714 Tel: +63 2239 1032-34 Fax:+63 2822 0760

POLAND

Jotun Polska Sp.zo.o. Ul. 10 Lutego 16, 81-364 GDYNIA Tel: +48 58 555 1515 Fax:+48 58 781 9692

Jotun Paints O.O.O.

Jeddah Industrial City, Phase 3, P.O. Box 34698, JEDDAH 21478 Tel: +966 2635 0535 / 2636 1271 Fax:+966 2636 2483

Jotun (Singapore) Pte. Ltd.

Fax:+39 040 23 98222 KOREA (SOUTH) Chokwang-Jotun Ltd. BUSAN 618-230