

PRODUCT DATA**METAL CLADDING TOPCOAT****DESCRIPTION**

Decorative satin gloss, single pack water based topcoat. For use on metal cladding or any metal surface primed with Metal Cladding Primer, PVDF Primer, NOXYDE® or PEGANOX®. Tintable in many colours on the ColourShop 2 machine.

MAIN PROPERTIES

Easy to clean and maintain, high filling and hiding power and excellent flowing properties. Metal Cladding Topcoat offers a durable finish and has excellent UV-resistance. Decorative topcoat. Unsaponifiable.

RECOMMENDED USES

Finish on metal cladding or any metal surface primed with Metal Cladding Primer, PVDF Primer, NOXYDE® or PEGANOX®. Also directly onto aged Plastisol in good condition.

TECHNICAL DATA

Appearance: Satin gloss (60°: ± 30%)
Colour: Tintable on the Colourshop 2 machine: Base P, D and TR
Density: 1,25 - 1,32 kg/l (depending on colour)
Solids content: 31-35 volume % (depending on colour)
Recommended film thickness: 45 µm dry film thickness, equal to 130 µm wet
Flashpoint: Not flammable

VOC-content: 128 g/l max.
Ready-for-use mixture: 128 g/l max.
Category: A/d
EU Limit value: 130 g/l

Drying times 20°C/50% r.h.
To touch: 1 hour
To handle: 5 hours
To recoat: 8 hours
Full hardness: 2 days

Coverage

Theoretical: 8,0 m²/l at 45 µm dry film thickness
Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Can be applied directly on substrates primed with Metal Cladding Primer, NOXYDE® or PEGANOX®. Can also be applied on old sound paints; glossy paints will be roughed up slightly. In all cases, the substrate must be sufficiently dry and clean. Apply 1 - 2 coats of the Metal Cladding Topcoat.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush: Apply undiluted in 2 coats by preference.

Roller: Apply undiluted in 2 coats by preference. Use short nap roller.

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Air spray: Not recommended

Airless spray: Nozzle: 013 – 015 / Pressure: 160 bar

1 coat is sufficient in most cases, if there is no big colour difference with the previous coat. If necessary dilute with water.

Cleanup: Water

APPLICATION CONDITIONS

Temperature min. 10°C / max. 80% R.H.

REMARKS

Do not apply in full sun or too hot conditions, to avoid a decreased flow. The product can remain a little sticky if it is used on new Plastisol cladding.

SAFETY

Consult Material Safety Data Sheet and Safety Information printed on the can.

SHELF LIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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